SAVIJANJE ČELIČNIH PROFILA

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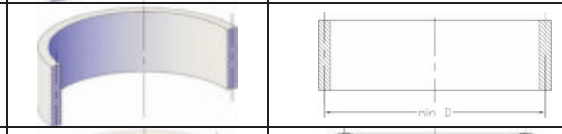
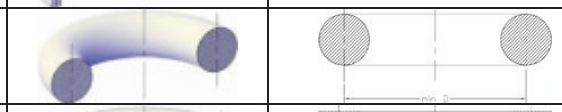
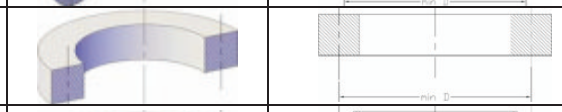
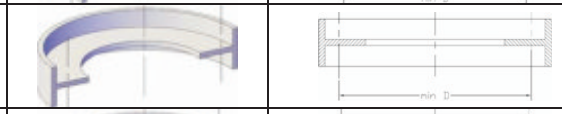
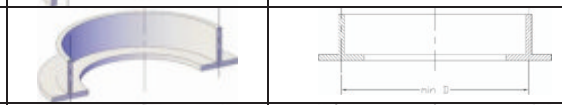
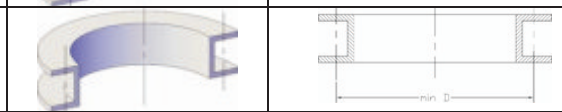
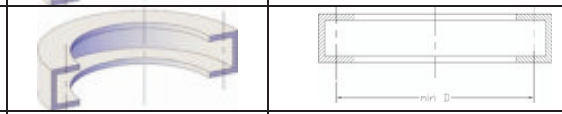
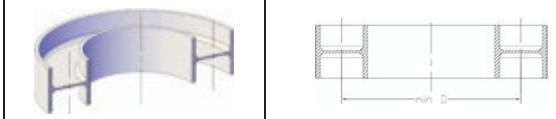
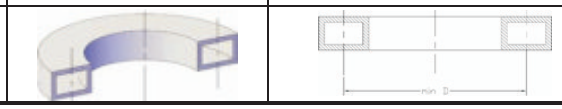
r.b.	PROFIL	DIMENZIJE (mm)	Minimalni promjer savijanja (mm)
1		175 x 40	4500 – 5000
2		350 x 50	2200 – 2600
3		150	4500 – 5000
4		150 x 150	9000 – 9500
5		200 x 200 x 18	4500 – 4800
6		200 x 200 x 18	4500 – 4800
7		140 x 15	2500 – 3000
8		140 x 15	2500 – 3000
9		140 x 15	2000 – 2500
10		UNP 400	3000 – 3300
11		UNP 400	3000 – 3300
12		HEA 240	15000 – 16000
		HEB 240	21000 – 22000
		IPE 450	40000 – 42000
13		HEA 280	9000 – 9500
		HEB 280	14500 – 15000
		IPE 450	4000 – 4500
14		193,7 x 6	4500 – 5000
		355,6 x 10	30000 – 31000
15		150x150x8	4000 – 4500
		150x150x10	4500 – 5000
		200x200x10	9000 – 9500
16		180x80x8	4000 – 4500
		200x100x8	4500 – 5000

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